



# **GRID VACUUM TABLE**

SAV 249.03-104APV

#### Use:

Ideal for simple shaped parts even with raw surface

- -Grinding
- -Milling

## Features:

- Very high clamping force thanks to the 10 mm pitch
- With 4mm diameter seal
- Made of high-strength aluminum (AC steel version)
- With M8 inserts at a pitch of 100x100mm for martyr plate

# Standard delivery:

- 1 vacuum table + stops + venturi + seal + PVC plate

Dimensions in mm			Number of	Weight
Length	Width	Height	vacuum holes	in kg
200	200	30	2	3,5
300	200	30	9	5,0
300	300	30	12	7,5
400	300	30	12	10,0
500	400	30	16	16,0
600	400	30	16	20,0
600	600	30	24	29,0
800	600	30	30	40,0





## Example of order:

Grid vacuum table Designation

SAV 249.03 - 800x600 - 10 - 4 - AL - P - V

SAV N° - dimension - pitch - seal - material-execution-venturi

# **ADAPTER PLATE**

#### Use:

Transforms a grid chuck into a hole chuck.

## Features:

- Suction holes at 10x10 mm pitch
- Fixing holes for M8 screws with a pitch of 100x100 mm

Din	Weight			
Length	Width	Height	in kg	
200	200	10	2,0	
300	200	10	3,0	
300	300	10	3,5	
400	300	10	4,5	
500	400	10	6,0	
600	400	10	8,0	
800	600	10	13,0	

# Example of order: Adapter plate

Designation

SAV 249.03-104AP



SAV 249.03 - 104AP - 600 x 400 SAV N° - type

SAV 249.05-P

# **ADAPTER PLATE**

# Use:

Transforms a grid chuck into a chuck with machinable mat.

Din	Weight			
Length	Width	Height	Weight in kg	
300	200	10	1,9	
400	300	10	3,5	
600	400	10	6,5	

Example of order: Adapter plate

Designation

SAV 249.05 - P - 600 x 400 SAV N° - type