

## HOLE GRID VACUUM TABLE

SAV 249.02GR

### Use :

For clamping parts during dry or wet machining  
Tapped holes also allow the holding of vices, assembly or the integration of stops.

### Features :

- Table in aluminum drilled with pitch of 10x10mm
- Threaded holes with pitch of 100x100 mm, pipe of D.12mm
- Clamping by flanges in a groove all around

### Standard delivery:

- 1 vacuum table + connectors
- 1 supply pipe
- 1 martyr plate

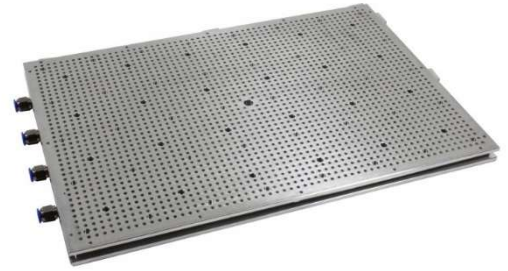
Dimensions in mm			Number of vacuum holes	Number of vacuum area	Weight in kg
Length	Width	Height			
216	136	26	2 x M6	1	4,0
316	216	26	6 x M6	2	9,0
316	316	27	9 x M8	3	10,0
416	316	26	12 x M6	3	12,0
516	216	27	10 x M6	2	13,0
516	416	27	20 x M8	4	18,0
616	416	27	24 x M8	4	20,0
616	516	27	30 x M8	5	27,0
716	516	27	35 x M8	5	30,0
1016	516	27	50 x M8	5	50,0
1016	616	27	60 x M8	6	55,0

\* All dimensions on inquiry

### Example of order :

Hole grid vacuum table  
Designation

SAV 249.02GR - 616x416  
SAV N° - dimension



## HOLE GRID VACUUM TABLE

SAV 249.02SL

### Use :

For clamping polymers and wood

### Features :

- Base (6mm) and top plate (8mm) in aluminum
- Polyethylene body 15mm
- Vacuum holes with a pitch of 10x10 mm
- For pipe diameter 10mm

### Standard delivery :

- 1 vacuum table + connectors
- 1 supply pipe
- 1 martyr plate

Dimensions en mm					Weight in kg
Active length	Active width	Dimensions overall	Height	Nb holes	
200	120	210x120	29	2	3,0
200	160	210x160	29	2	3,5
200	200	210x200	29	2	4,0
260	160	270x160	29	2	4,0
300	200	310x200	29	2	5,0
400	200	410x200	29	2	6,5
400	300	410x300	29	4	8,5
450	300	460x300	29	4	10,0
500	300	510x300	29	4	11,5
500	400	510x400	29	4	13,0
600	400	610x400	29	4	15,5
500	500	510x500	29	4	13,0
600	500	610x500	29	6	17,0
1000	400	1010x400	29	8	25,0
800	600	810x600	29	8	19,0
1000	500	1010x500	29	10	30,0
1000	600	1010x600	29	10	35,0

### Example of order :

Hole grid vacuum table  
Designation

SAV 249.02SL - 600 x 400  
SAV N° - dimension



Base plate with grooves clamping across the width



For mounting the table on the machine table:

1. remove the base plate and attach it to the machine using the grooves in the plate (grooves always parallel to the width of the plate)
2. reassemble and screw the central and upper part back onto the base plate