







Use:

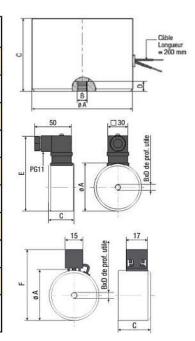
These suction cups are used to hold ferromagnetic parts. (take a safety factor of 3 for lifting)



Nominal voltage: 24 Vdc by free wires(FL with CG-M8-D14x20mm)-connector(C from A=50)-terminal(B)

Insulation class: B Protection: IP 65 Service: 100%

Service	e :			100%									
Dimensions in mm					Thick	Force with air gap in N				Power	Weight		
A±0,3	В	C±0,1	D	E	F	piece	0	0,1	0,2	0,3	1	in W	in kg
20	МЗ	12	5	-1		3 6	14.5 27 27	3.8 5.7 5.7	1.6 2.6 2.6	0,3 0,35 0,35	111	1,6	0,02
25	M4	20,0	6	-	40	1 3 6	27 114 135	19 47 50	12 20 21	3.5 3.7		3,2	0,06
30	M4	22,0	6	-	45	3 6	37 170 190	80 90	18 40 45	6 9.5 12	1,5 1,6 2	4	0,10
40	M5	26,0	8	-	55	3 6	38 300 400	30 203 245	24 133 160	13 27 30 20 65	4 4,5 5	5,6	0,20
50	M5	30,0	8	1	65	3 6	40 320 500	32 235 370	30 185 240	20 65 68 25	15 16 20	6,5	0,30
65	M8	35	12	112	80	1 3 10	45 310 980	40 290 750	35 250 560	148 190	15 40 50	10	0,80
80	M8	38	12	127	95	1 3 10	65 430 2000	42 360 1350	40 325 1000	30 230 420	20 90 125	15	1,30
100	M10	43	15	147	115	1 3 10	70 530 2600	50 440 2200	45 426 1700	35 335 880	25 225 330	20	2,10
150	M16	56	24	197	165	3 10 18	700 5800 7104	580 4350 5760	550 3910 4992	480 3000 3840	390 1850 2400	40	6,40
200	M20	70	35			3 6 10 20	1050 2960 7740 15400	950 2930 6630 13560	910 2620 6410 13080	850 2520 5400 10960	750 2090 4380 8180	55	13,40



The forces are given for a part made of St 37 steel, 100% covered magnet.

Order example:

Electromagnetic suction cup

SAV 241.31 - 100 - C - 24

Designation SAV N° - A - connector - voltage

## **SAV 241.31S**

## Magnetization with voltage

Use:

These suction cups are used to hold ferromagnetic parts.

**ELECTROMAGNETIC SUCTION CUP** 

Features :

Nominal voltage: 24 Vdc by cable 1 meter

 $\begin{array}{lll} \mbox{Insulation class}: & \mbox{E} \\ \mbox{Protection}: & \mbox{IP 65} \\ \mbox{Service}: & 100\% \\ \mbox{Max.temperature of use}: & 60^{\circ}\mbox{ C} \\ \end{array}$ 

## LIFTING CAPACITY Kg (without safety factor):

(recommended safety factor between x3 and x5)

Dime	nsions	in mm	Force	Power	Weight	
A	В	Fixation	in daN	in W	in kg	
60	40	M12	65	3,5	0,6	
80	50	M12	200	12,0	1,5	
100	60	M12	360	7,5	2,9	
120	80	M12	520	22,0	5,4	

The forces are given for a piece of St 37 steel, 30mm thick, 100% covered magnet.

Order example:

Electromagnetic suction cup Designation

SAV 241.31S - 60x40 - 24V SAV N° - A x B - voltage

